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9224
Dec 11

C10-HC
Job Sheet 185286



Part No: C10-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/3/18	12/3/18	0.00	0.00	Start Up Small Fab		
95	Small Fab	1 pcs	12/3/18	12/3/18	0.00	0.50	Small Fab-3		AP
100	QC	1 pcs	12/3/18	12/3/18	0.00	0.00	QC5		SB
110	DC	1 pcs	12/3/18	12/3/18	0.00	0.00	DC		SB
120	Packaging	1 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3		DAS
200	QC21-FG	1 Ea	12/3/18	12/3/18	0.00	0.00	QC21		21 DEC 06 2018

Part Op 95 - Assemble the hook into the cage using the hardware called out on the C10-C drawing and torque fasteners to 290-
Descriptions: 410 in. lbs.

110 - Photocopy blue file and create labels as per O&OPM-C10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10	C-Series Remote Hook 10,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	5124129
C10-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	5135323

SAF-T-EZE

M128063

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10	1	0	0
	C10-C	1	0	0

Part Specifications



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not to be found.

Container No: S135364



Part: C10 - HC

Job No: 185286

Serial No/Batch: S135364

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/06/18

Plex 10/24/18 1:44 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					